

BCB SERIES—BACK COUNTERBORE

- **Applications:** Back Counterboring or Back Spot Facing, on back side of holes
- Coolant style upon request (up to 3 day turn around)
- For programming sequence please see page 20

Back Counterbore Tool

Part #	EDP#	Cap Screw	Hole Dia. Min.	Tool Head Dia.	C' bore Dia.	Max Part Thickness	Offset	(L2)	(L1)	Insert	Head	(S)
BCB0250-0406-0609	V1940	1/4"	.266"	.250"	.406"	.548"	.094	.922	2.92	CDHB 1.20.61	.313"	.500
BCB0236-0432-0472	V4757	M6	.252"	.236"	.432"	.412"	.098	.785	2.78	CDHB 1.20.61	.313"	.500
BCB0250-0438-0609	V7820	1/4"	.266"	.250"	.438"	.548"	.094	.922	2.92	CDHB 1.20.61	.313"	.500
BCB0281-0500-0600	V10420	-	.313"	.281"	.500"	.531"	.110	.913	2.91	CDHB 1.20.61	.313"	.500
BCB0313-0531-0781	V7821	5/16"	.328"	.313"	.531"	.719"	.109	1.094	3.09	CDHB 1.20.61	.313"	.500
BCB0315-0561-0688	V7911	M8	.330"	.315"	.561"	.629"	.123	1.001	3.00	CDHB 1.20.61	.313"	.500
BCB0375-0625-0937	V7822	3/8"	.391"	.375"	.625"	.875"	.125	1.375	3.87	CPGT 1.51.21	.438"	.750
BCB0394-0679-0906	V7912	M10	.413"	.394"	.679"	.846"	.143	1.344	3.84	CPGT 1.51.21	.438"	.750
BCB0470-0750-1250	V10421	-	.500"	.470"	.750"	1.188"	.140	1.750	4.25	CPMT 21.51	.500"	.500
BCB0500-0781-1281	V1943	1/2"	.516"	.500"	.781"	1.219"	.141	1.719	4.22	CPMT 21.51	.438"	.750
BCB0500-0813-1281	V7823	1/2"	.516"	.500"	.813"	1.219"	.157	1.219	4.22	CPMT 21.51	.438"	.750
BCB0500-0875-1500	V11041	-	.516"	.500"	.875"	1.19"	.188	1.719	4.44	CPMT 21.51	.438"	.750
BCB0625-1000-1625	V7824	5/8"	.641"	.625"	1.000"	1.563"	.188	2.250	5.25	CPMT 32.51	.625"	1.000
BCB0750-1156-1937	V1945	3/4"	.766"	.750"	1.156"	1.875"	.203	2.562	5.56	CPMT 32.51	.625"	1.000
BCB0750-1188-1937	V7825	3/4"	.766"	.750"	1.188"	1.875"	.219	2.562	5.56	CPMT 32.51	.625"	1.000
BCB0720-1250-1729	V10422	-	.750"	.720"	1.250"	1.669"	.265	2.354	5.35	CPMT 32.51	.625"	1.000
BCB0720-1375-1500	V11130	-	.750"	.720"	1.375"	1.312"	.328	2.250	4.75	CPMT 32.51	.750"	.750
BCB0945-1476-2441	V7916	M24	.964"	.945"	1.476"	2.381"	.266	3.066	6.06	CPMT 32.51	.625"	1.250
BCB0945-1500-2538	V10423	-	.975"	.945"	1.500"	2.478"	.278	3.163	6.16	CPMT 32.51	.625"	1.250
BCB1000-1625-2625	V7826	1"	1.016"	1.000"	1.625"	2.563"	.313	3.250	6.25	CPMT 32.51	.625"	1.250
BCB0970-1750-2209	V10424	-	1.000"	.970"	1.750"	2.144"	.390	2.954	5.95	CCMT 432	.750"	1.250
BCB0970-1875-2188	V11730	-	1.000"	.970"	1.875"	2.188"	.453	3.188	6.18	CCMT 432	1.000"	1.000

Hardware for Back Counterbore Tool

INSERT	SCREW
CDHB 1.20.61	F716
CPGT 1.51.21	F908
CPMT 21.51	F663
CPMT 32.51	F899
CCMT 432	F704

